

## FOLLOWING IS THE PROCEDURE FOR TUNING STANDARD INLINES

- 1) Mount Track To Inline Top Bar
- 2) Mount Inline To Table Top Or Risers SECURELY
- 3) Check Coil Gap. Most Standard Inlines Are .045 - .050
- 4) Check To Make Sure All Bolts Are Tightened
- 5) Make Sure All Springs Have Spacers Between Them
- 6) Place Some Parts In The Track
- 7) Turn On The Control And Adjust It So Parts Just Begin To Move Slowly
- 8) On The Upper Spring Pack ( Front or Rear ) Loosen One Bottom Bolt, Slowly, Approximately  $\frac{1}{2}$  Turn, Noting The Part Movement In The Track. If The Parts Speed Up, The Inline Is Overtuned, And A Spring Must Be Taken Off, OR, Replaced With A Thinner Spring.  
If The Parts Slow Down, The Inline Is Undertuned, And A Spring Must Be Added, OR, A Thin Spring Replaced With A Thick One
- 9) Make Sure ALL Bolts Are Tight And Repeat No. 7 & 8
- 10) When A Bolt Can Be Loosened With Very Little Change In Part Speed, The Inline Is Tuned, And May Be Set To The Speed Required For Production.