Applications

- Steam, Liquid, Gas and Oil Service
- Process Equipment
- Power Industry
- Chemical Industry
- Water and Waste
- Pulp and Paper
- Metals and Mining

T Strainers

Pressures to 3705 PSIG
Temperatures to 800ºF

Features

- Horizontal or Vertical Installations
- Stainless Steel Perforated Screens
- Thru Bolt Cover is Standard

Materials

- Stainless Steel
- Carbon Steel
- Other materials upon request

End Connections

- Buttweld End
- RTJ or RF Flanges

Sizes

- 2" (50mm) up to 24" (600mm) as standard
- Large sizes upon request

Ratings

- ASME Class 150
- ASME Class 300
- ASME Class 600
- ASME Class 900
- ASME Class 1500

Higher Pressure Classes on Request

SSI Fabricated

FT SERIES
FABRICATED T-STRAINERS
PRESSURES TO 3705 PSIG (255 BARG)
TEMPERATURES TO 800ºF (427ºC)

Custom engineered and fabricated T strainers

RF or RTJ Flanges or Buttweld end connections in accordance with ASME 16.34 and 16.5

Standard thru bolt cover design.

Installation in horizontal or vertical pipelines.

Three flow configurations available.

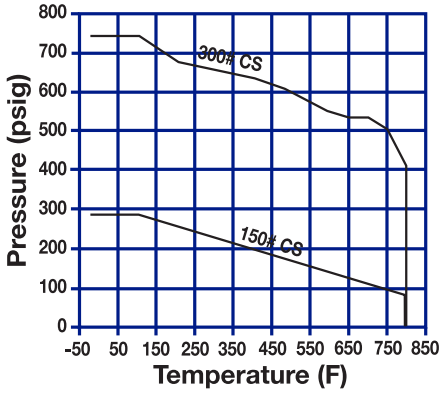
Stainless steel perforated screens are standard

Cover lifting lug standard on sizes 10" and larger

APPLICATIONS

Steam, liquid, gas and oil service
Power Industry
Pulp & Paper
Process Equipment
Chemical Industry
Metal & Mining
Water & Waste
Metal & Mining

PRESSURE/TEMPERATURE CHART
ASME B16.34



For higher pressure classes & other materials, consult factory.

For Quick Opening Covers see page

MODELS

FT1 – Inline, straight through flow
FT2 – 90 degree angle flow – top to side
FT3 – 90 degree angle flow – side to top
FTZ – Custom Configuration

OPTIONS

Other materials, sizes and/or configurations
Quick Opening covers
Other screen, mesh or wedgewire
Vent, Drain and/or differential pressure connections
"U" stamped vessels
NACE MRO10-75 Certification
External/Internal coatings
600# flanges and higher
Oxygen cleaning
Contact Factory for other Options

APPLICABLE CODES

Designed/Manufactured to meet ASME B31.1, ASME B31.3, or ASME B31.4 and/or ASME Section VIII, Div. 1.
Canadian Registration Numbers (CRN) available
Welders certified to ASME Section IX

FT Series Ordering Code

	Model		Material	Inlet Size	Class	Connection	Dash	Cover	Perf	Mesh
F	T	2	V	P	4	R	-	B	4	A
1	2	3	4	5	6	7	8	9	10	11

Model - Position 1 - 3
FT1 - Inline Flow
FT2 - 90 degree angle flow - Top to Side
FT3 - 90 degree angle flow - Side to Top
FTZ - Custom Configurations

Material - Position 4
C - Carbon Steel
L - Low Temp CS
V - 304 SS
T - 316 SS
M - Monel
Z - Other

For any variations, use the part numbering system above but clearly indicate the additional requirements.

Inlet Size - Position 5

H - 2	U - 16
J - 2½	V - 18
K - 3	W - 20
M - 4	X - 22
N - 5	Y - 24
P - 6	1 - 28
Q - 8	2 - 30
R - 10	3 - 36
S - 12	4 - 40
T - 14	Z - Other

Class - Position 6
1 - 150
2 - 250
3 - 300
4 - 600
5 - 900
6 - 1500
Z - Other

Connection - Position 7
B - Butt Weld[1]
F - Flat Face Flange
J - Ring Joint Flange
R - Raised Face Flange
Z - Other

Dash - Position 8

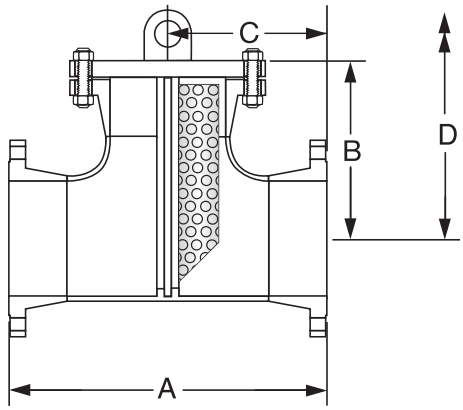
Cover - Position 9
B - Bolted
C - Bolted w/C-Clamp
D - Bolted w/Davit
J - Bolted w/Hinge
H - T - Bolt Hinged
T - Threaded Hinged
Y - Yoke Hinged
Z - Other

Perf - Position 10
304 SS Material[2]
B - 3/64"
1 - 1/32"
2 - 1/16"
3 - 3/32"
4 - 1/8"
5 - 5/32"
6 - 3/16"
7 - 7/32"
8 - 1/4"
9 - 3/8"
Z - Other

Mesh[2] - Position 11
A - None
1 - 10
2 - 20
3 - 30
4 - 40
5 - 50
6 - 60
7 - 80
8 - 100
9 - 120
Z - Other

1. For Buttweld connections please specify mating pipe schedule.
2. For other screen material, contact factory.

FT1 SERIES
FABRICATED T-STRAINERS



SPECIFICATION

T Strainer shall be designed and manufactured to meet ASME B31.1, ASME B31.3 or ANSI B31.4 and/or ASME Section VIII Div. 1. The strainer shall be straight flow design with vertical screen supports. The screen shall be size _____ perf Stainless Steel. The strainer shall have a bolted cover furnished. The strainer shall be have an inlet size of _____ and Open Area Ratio of _____. The T Strainer shall be SSI FT1 Series.

MATERIALS OF CONSTRUCTION (CARBON STEEL SHOWN*)

Part .....Carbon Steel
Body SA234-WPB
Flanges SA105
Screen[1] .....304 SS
Internal support ribs .....Carbon Steel
Coupling / threadolets SA105
Gasket[1] .....304 SS Spiral Wound
Stud SA193-B7
Nut SA194-2H

* Other material available - consult factory

1. Recommended Spare Parts

Materials specification will change when NACE MR01-75 is specified.

Connections: 2-24"
RF, RTJ or Buttweld[2]

2. For Buttweld connection please specify mating pipe shedule.

SCREEN OPENINGS

SIZE	STANDARD SCREEN	MATERIALS
2"- 12"	1/8" Perf.	304SS
14"- 24"	3/16" Perf.	304SS

DIMENSIONS inches (mm) AND WEIGHTS pounds (kg)

150# and 300# Class flanges shown (For 600#, 900# and 1500# dimensions and weights - contact factory)

Size	A				B		C				D		Approx. Weights					
	Flanged		Buttweld		Flanged/ Buttweld		Flanged		Buttweld		Flanged/ Buttweld		Cover		Unit (Flanged)		Unit (Buttweld)	
	CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS	
	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300
2 (50)	10 3/16 (259)	10 11/16 (271)	5 (127)	5 (127)	6 (152)	6 3/8 (161)	5 1/8 (129)	5 3/8 (136)	2 1/2 (63)	2 1/2 (63)	11 1/8 (282)	11 5/8 (294)	5 (2.3)	8 (3.6)	28 (12.7)	42 (19.1)	16 (7.3)	24 (10.9)
2 1/2 (65)	11 11/16 (297)	12 3/16 (310)	6 (152)	6 (152)	6 3/4 (171)	7 1/8 (180)	5 7/8 (148)	6 1/8 (155)	3 (76)	3 (76)	13 1/16 (331)	13 9/16 (344)	7 (3.2)	14 (6.4)	40 (18.1)	55 (24.9)	25 (11.3)	30 (13.6)
3 (80)	12 7/16 (316)	13 1/8 (335)	6 3/4 (172)	6 3/4 (172)	7 1/4 (185)	7 7/8 (199)	6 1/4 (158)	6 5/8 (167)	3 3/8 (86)	3 3/8 (86)	13 7/8 (352)	14 5/8 (371)	9 (4.1)	16 (7.3)	52 (23.6)	72 (32.7)	32 (14.5)	42 (19.1)
4 (100)	14 7/16 (367)	15 3/16 (386)	8 1/4 (210)	8 1/4 (210)	8 1/4 (210)	9 (228)	7 1/4 (183)	7 5/8 (193)	4 1/8 (105)	4 1/8 (105)	16 3/8 (415)	17 1/8 (434)	17 (7.7)	27 (12.2)	79 (35.8)	125 (56.7)	49 (22.2)	75 (34)
5 (125)	16 15/16 (430)	17 11/16 (449)	9 3/4 (248)	9 3/4 (248)	9 1/2 (242)	10 3/8 (263)	8 1/2 (215)	8 7/8 (225)	4 7/8 (124)	4 7/8 (124)	19 3/8 (491)	20 1/8 (510)	20 (9.1)	35 (15.9)	105 (47.6)	160 (72.6)	67 (30.4)	96 (43.5)
6 (150)	18 7/16 (468)	19 3/16 (487)	11 1/4 (286)	11 1/4 (286)	10 3/8 (263)	11 3/16 (283)	9 1/4 (234)	9 5/8 (244)	5 5/8 (143)	5 5/8 (143)	21 3/8 (542)	22 1/8 (561)	26 (11.8)	50 (22.7)	140 (63.5)	225 (102.1)	92 (41.7)	141 (64)
8 (200)	22 3/16 (564)	22 15/16 (583)	14 (356)	14 (356)	12 5/8 (314)	13 1/4 (336)	11 1/8 (282)	11 1/2 (291)	7 (178)	7 (178)	26 1/8 (663)	26 7/8 (682)	45 (20.4)	81 (36.7)	230 (104.3)	350 (158.8)	152 (68.9)	216 (98)
10 (250)	25 3/16 (640)	26 7/16 (672)	17 (432)	17 (432)	13 15/16 (353)	15 1/4 (387)	12 5/8 (320)	13 1/4 (336)	8 1/2 (216)	8 1/2 (216)	30 1/8 (764)	31 3/8 (796)	70 (31.8)	124 (56.2)	325 (147.4)	495 (224.5)	221 (100.2)	313 (142)
12 (300)	29 3/16 (741)	30 7/16 (773)	20 (508)	20 (508)	16 (406)	17 3/8 (441)	14 5/8 (371)	15 1/4 (387)	10 (254)	10 (254)	35 1/8 (891)	36 3/8 (923)	110 (49.9)	185 (83.9)	500 (226.8)	765 (347)	340 (154.2)	485 (220)
14 (350)	32 3/16 (818)	33 7/16 (849)	22 (559)	22 (559)	17 5/8 (447)	19 (482)	16 1/8 (409)	16 3/4 (425)	11 (279)	11 (279)	39 1/8 (993)	40 3/8 (1025)	140 (63.5)	250 (113.4)	710 (322.1)	1025 (464.9)	490 (222.3)	665 (301.6)
16 (400)	34 3/16 (868)	35 11/16 (906)	24 (610)	24 (610)	18 11/16 (474)	20 1/4 (514)	17 1/8 (434)	17 7/8 (453)	12 (305)	12 (305)	42 1/8 (1069)	43 5/8 (1107)	180 (81.6)	295 (133.8)	860 (390.1)	1320 (598.8)	580 (263.1)	820 (372)
18 (450)	38 3/16 (970)	39 11/16 (1008)	27 (686)	27 (686)	20 3/4 (528)	22 3/8 (568)	19 1/8 (485)	19 7/8 (504)	13 1/2 (343)	13 1/2 (343)	47 1/8 (1196)	48 5/8 (1234)	220 (99.8)	395 (179.2)	1025 (464.9)	1700 (771.1)	725 (328.9)	1060 (480.8)
20 (500)	41 3/16 (1055)	42 15/16 (1091)	30 (762)	30 (762)	22 5/8 (574)	24 1/8 (612)	20 3/4 (528)	21 1/2 (545)	15 (381)	15 (381)	51 1/2 (1307)	52 7/8 (1342)	285 (129.3)	505 (229.1)	1350 (612.4)	2250 (1020.6)	990 (449.1)	1450 (657.7)
24 (600)	46 3/16 (1173)	47 7/16 (1205)	34 (864)	34 (864)	25 1/8 (638)	26 5/8 (676)	23 1/8 (587)	23 3/4 (602)	17 (432)	17 (432)	58 1/8 (1476)	59 3/8 (1507)	430 (195)	790 (358.3)	2100 (952.6)	2340 (1061.4)	1580 (716.7)	2240 (1016.1)

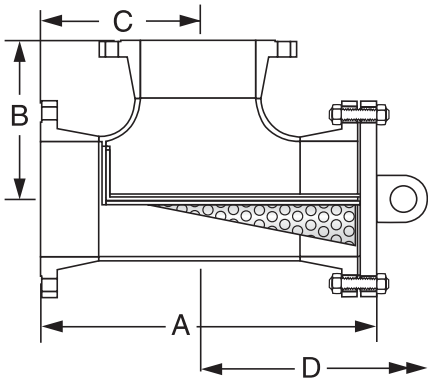
Note: Cover lifting lugs standard on sizes 10 and larger. Lifting lug dimensions are not included above.
Dimensions shown are subject to change. Contact factory for certified prints when required.

SSI Fabricated

FT2 SERIES
FABRICATED T-STRAINERS

SPECIFICATION

T Strainer shall be designed and manufactured to meet ASME B31.1, ASME B31.3 or ANSI B31.4 and/or ASME Section VIII Div. 1. The strainer shall be 90 degree angle flow design with horizontal screen supports. The flow shall be top to side. The screen shall be size _____ perf Stainless Steel. The strainer shall have a bolted cover furnished. The strainer shall be have an inlet size of _____ and Open Area Ratio of _____. The T Strainer shall be SSI FT2 Series.



MATERIALS OF CONSTRUCTION (CARBON STEEL SHOWN*)

Part	Carbon Steel
Body	SA234-WPB
Flanges	SA105
Screen[1]	304 SS
Internal support ribs	Carbon Steel
Coupling / threadolets	SA105
Gasket[1]	304 SS Spiral Wound
Stud	SA193-B7
Nut	SA194-2H

* Other material available - consult factory
1. Recommended Spare Parts
Materials specification will change when NACE MR01-75 is specified.

Connections: 2-24"
RF, RTJ or Buttweld[2]

2. For Buttweld connection please specify mating pipe shedule.

SCREEN OPENINGS

SIZE	STANDARD SCREEN	MATERIALS
2"- 12"	1/8" Perf.	304SS
14"- 24"	3/16" Perf.	304SS

DIMENSIONS inches (mm) AND WEIGHTS pounds (kg)

150# and 300# Class flanges shown (For 600#, 900# and 1500# dimensions and weights, contact factory)

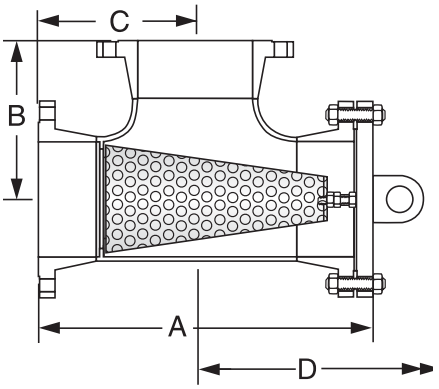
Size	A				B				C				D		Approx. Weights					
	Flanged		Buttweld		Flanged		Buttweld		Flanged		Buttweld		Flanged/ Buttweld		Cover		Unit (Flanged)		Unit (Buttweld)	
	CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS	
	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300
2 (50)	10 15/16 (278)	11 5/16 (294)	8 1/4 (209)	8 5/8 (219)	5 1/8 (129)	5 3/8 (136)	2 1/2 (63)	2 1/2 (63)	5 1/8 (129)	5 3/8 (136)	2 1/2 (63)	2 1/2 (63)	12 5/8 (320)	13 1/8 (333)	5 (2.3)	8 (3.6)	28 (12.7)	42 (19.1)	16 (7.3)	24 (10.9)
2 1/2 (65)	12 3/8 (314)	13 (330)	9 5/8 (244)	10 (254)	5 7/8 (148)	6 1/8 (155)	3 (76)	3 (76)	5 7/8 (148)	6 1/8 (155)	3 (76)	3 (76)	14 7/8 (377)	15 5/8 (396)	7 (3.2)	14 (6.4)	40 (18.1)	55 (24.9)	25 (11.3)	30 (13.6)
3 (80)	13 3/8 (340)	14 5/8 (364)	10 7/16 (265)	11 (280)	6 1/4 (158)	6 5/8 (167)	3 3/8 (86)	3 3/8 (86)	6 1/4 (158)	6 5/8 (167)	3 3/8 (86)	3 3/8 (86)	15 3/8 (390)	16 1/8 (409)	9 (4.1)	16 (7.3)	52 (23.6)	72 (32.7)	32 (14.5)	42 (19.1)
4 (100)	15 3/8 (390)	16 7/16 (418)	12 3/16 (310)	12 7/8 (327)	7 1/4 (183)	7 5/8 (193)	4 1/8 (105)	4 1/8 (105)	7 1/4 (183)	7 5/8 (193)	4 1/8 (105)	4 1/8 (105)	18 1/2 (469)	19 1/4 (488)	17 (7.7)	27 (12.2)	79 (35.8)	125 (56.7)	49 (22.2)	75 (34)
5 (125)	17 7/8 (454)	19 1/16 (484)	14 3/16 (361)	15 (381)	8 1/2 (215)	8 7/8 (225)	4 7/8 (124)	4 7/8 (124)	8 1/2 (215)	8 7/8 (225)	4 7/8 (124)	4 7/8 (124)	21 3/4 (552)	22 1/2 (571)	20 (9.1)	35 (15.9)	105 (47.6)	160 (72.6)	67 (30.4)	96 (43.5)
6 (150)	19 7/16 (494)	20 5/8 (524)	15 3/4 (400)	16 9/16 (421)	9 1/4 (234)	9 5/8 (244)	5 5/8 (143)	5 5/8 (143)	9 1/4 (234)	9 5/8 (244)	5 5/8 (143)	5 5/8 (143)	23 3/4 (604)	24 3/4 (628)	26 (11.8)	50 (22.7)	140 (63.5)	225 (102.1)	92 (41.7)	141 (64)
8 (200)	23 5/16 (592)	24 9/16 (624)	19 1/8 (486)	20 (508)	11 (282)	11 1/2 (291)	7 (178)	7 (178)	11 (282)	11 1/2 (291)	7 (178)	7 (178)	29 1/8 (739)	29 7/8 (758)	45 (20.4)	81 (36.7)	230 (104.3)	350 (158.8)	152 (68.9)	216 (98)
10 (250)	26 3/8 (670)	28 5/16 (719)	22 3/16 (564)	23 1/2 (597)	12 5/8 (320)	13 1/4 (336)	8 1/2 (216)	8 1/2 (216)	12 5/8 (320)	13 1/4 (336)	8 1/2 (216)	8 1/2 (216)	33 5/8 (853)	34 7/8 (885)	70 (31.8)	124 (56.2)	325 (147.4)	495 (224.5)	221 (100.2)	313 (142)
12 (300)	30 7/16 (773)	32 7/16 (824)	25 3/4 (654)	27 1/8 (689)	14 2/4 (371)	15 1/4 (387)	10 (254)	10 (254)	14 2/4 (371)	15 1/4 (387)	10 (254)	10 (254)	39 1/8 (993)	40 3/8 (1025)	110 (49.9)	185 (83.9)	500 (226.8)	765 (347)	340 (154.2)	485 (220)
14 (350)	33 9/16 (853)	35 9/16 (903)	28 3/8 (720)	29 3/4 (755)	16 (409)	16 3/4 (425)	11 (279)	11 (279)	16 (409)	16 3/4 (425)	11 (279)	11 (279)	43 1/8 (1095)	44 3/8 (1126)	140 (63.5)	250 (113.4)	710 (322.1)	1025 (464.9)	490 (222.3)	665 (301.6)
16 (400)	35 5/8 (905)	37 15/16 (964)	30 7/16 (773)	32 (813)	17 1/8 (434)	17 7/8 (453)	12 (305)	12 (305)	17 1/8 (434)	17 7/8 (453)	12 (305)	12 (305)	46 1/8 (1171)	47 5/8 (1209)	180 (81.6)	295 (133.8)	860 (390.1)	1320 (598.8)	580 (263.1)	820 (372)
18 (450)	39 3/4 (1010)	42 1/16 (1069)	34 (865)	35 5/8 (905)	19 1/8 (485)	19 7/8 (504)	13 1/2 (343)	13 1/2 (343)	19 1/8 (485)	19 7/8 (504)	13 1/2 (343)	13 1/2 (343)	51 5/8 (1310)	53 1/8 (1349)	220 (99.8)	395 (179.2)	1025 (464.9)	1700 (771.1)	725 (328.9)	1060 (480.8)
20 (500)	43 1/4 (1098)	45 7/16 (1154)	37 3/8 (949)	38 7/8 (987)	20 3/4 (528)	21 1/2 (545)	15 (381)	15 (381)	20 3/4 (528)	21 1/2 (545)	15 (381)	15 (381)	59 13/16 (1519)	62 7/8 (1596)	285 (129.3)	505 (229.1)	1350 (612.4)	2250 (1020.6)	990 (449.1)	1450 (657.7)
24 (600)	48 1/16 (1221)	50 3/16 (1275)	41 7/8 (1064)	43 3/8 (1102)	23 1/8 (587)	23 3/4 (602)	17 (432)	17 (432)	23 1/8 (587)	23 3/4 (602)	17 (432)	17 (432)	63 1/8 (1603)	64 3/8 (1634)	430 (195)	790 (358.3)	2100 (952.6)	2340 (1061.4)	1580 (716.7)	2240 (1016.1)

Note: Cover lifting lugs standard on sizes 10 and larger. Lifting lug dimensions are not included above.
Dimensions shown are subject to change. Contact factory for certified prints when required.

FT3 SERIES
FABRICATED T-STRAINERS

SPECIFICATION

T Strainer shall be designed and manufactured to meet ASME B31.1, ASME B31.3 or ANSI B31.4 and/or ASME Section VIII Div. 1. The strainer shall be 90 degree angle flow design. The flow shall be side to top. The screen shall be size _____ perf Stainless Steel. The strainer shall have a bolted cover furnished. The strainer shall be have an inlet size of _____ and Open Area Ratio of _____. The T Strainer shall be SSI FT3 Series.



Connections: 2-24"
RF, RTJ or Buttweld[2]

2. For Buttweld connection please specify mating pipe shedule.

MATERIALS OF CONSTRUCTION (CARBON STEEL SHOWN*)

Part	Carbon Steel
Body	SA234-WPB
Flanges	SA105
Screen[1]	304 SS
Internal support ribs	Carbon Steel
Coupling / threadolets	SA105
Gasket[1]	304 SS Spiral Wound
Stud	SA193-B7
Nut	SA194-2H

* Other material available - consult factory

1. Recommended Spare Parts

Materials specification will change when NACE MR01-75 is specified.

SCREEN OPENINGS

SIZE	STANDARD SCREEN	MATERIALS
2"- 12"	1/8" Perf.	304SS
14"- 24"	3/16" Perf.	304SS

DIMENSIONS inches (mm) AND WEIGHTS pounds (kg)

150# and 300# Class flanges shown (For 600#, 900# and 1500# dimensions and weights, contact factory)

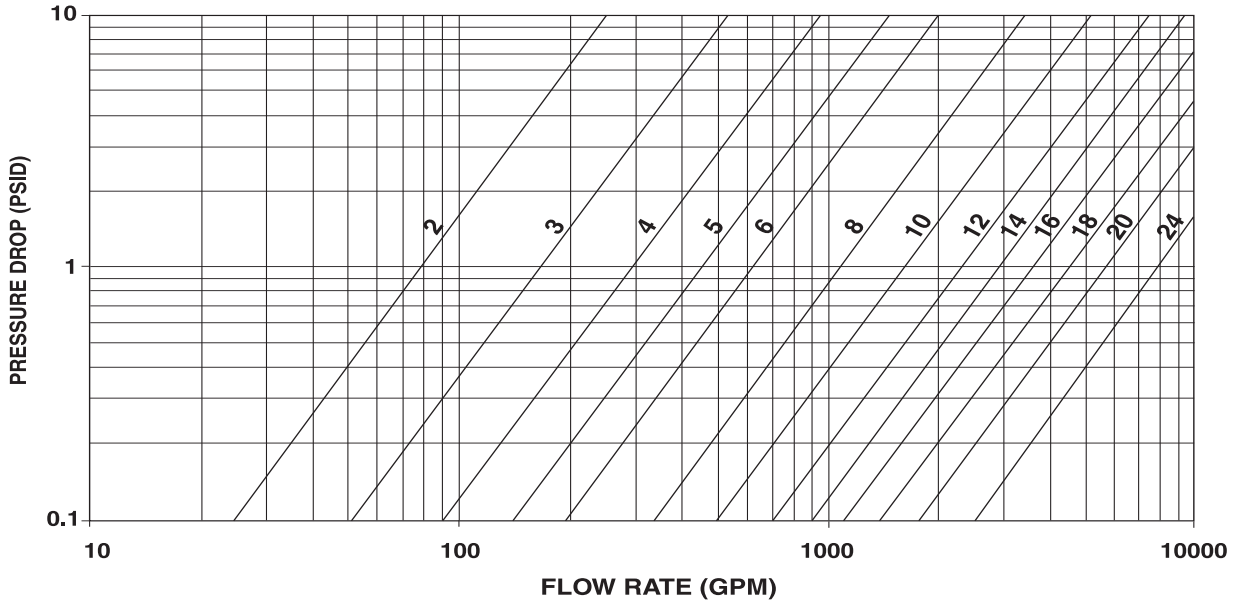
Size	A				B				C				D		Approx. Weights					
	Flanged		Buttweld		Flanged		Buttweld		Flanged		Buttweld		Flanged/ Buttweld		Cover		Unit (Flanged)		Unit (Buttweld)	
	CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS		CLASS	
	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300	150	300
2 (50)	10 15/16 (278)	11 5/16 (294)	8 1/4 (209)	8 5/8 (219)	5 1/8 (129)	5 3/8 (136)	2 1/2 (63)	2 1/2 (63)	5 1/8 (129)	5 3/8 (136)	2 1/2 (63)	2 1/2 (63)	12 5/8 (320)	13 1/8 (333)	5 (2.3)	8 (3.6)	28 (12.7)	42 (19.1)	16 (7.3)	24 (10.9)
2 1/2 (65)	12 3/8 (314)	13 (330)	9 5/8 (244)	10 (254)	5 7/8 (148)	6 1/8 (155)	3 (76)	3 (76)	5 7/8 (148)	6 1/8 (155)	3 (76)	3 (76)	14 7/8 (377)	15 5/8 (396)	7 (3.2)	14 (6.4)	40 (18.1)	55 (24.9)	25 (11.3)	30 (13.6)
3 (80)	13 3/8 (340)	14 5/16 (364)	10 7/16 (265)	11 (280)	6 1/4 (158)	6 5/8 (167)	3 3/8 (86)	3 3/8 (86)	6 1/4 (158)	6 5/8 (167)	3 3/8 (86)	3 3/8 (86)	15 3/8 (390)	16 1/8 (409)	9 (4.1)	16 (7.3)	52 (23.6)	72 (32.7)	32 (14.5)	42 (19.1)
4 (100)	15 3/8 (390)	16 7/16 (418)	12 3/16 (310)	12 7/8 (327)	7 1/4 (183)	7 5/8 (193)	4 1/8 (105)	4 1/8 (105)	7 1/4 (183)	7 5/8 (193)	4 1/8 (105)	4 1/8 (105)	18 1/2 (469)	19 1/4 (488)	17 (7.7)	27 (12.2)	79 (35.8)	125 (56.7)	49 (22.2)	75 (34)
5 (125)	17 7/8 (454)	19 1/16 (484)	14 3/16 (361)	15 (381)	8 1/2 (215)	8 7/8 (225)	4 7/8 (124)	4 7/8 (124)	8 1/2 (215)	8 7/8 (225)	4 7/8 (124)	4 7/8 (124)	21 3/4 (552)	22 1/2 (571)	20 (9.1)	35 (15.9)	105 (47.6)	160 (72.6)	67 (30.4)	96 (43.5)
6 (150)	19 7/16 (494)	20 5/8 (524)	15 3/4 (400)	16 9/16 (421)	9 1/4 (234)	9 5/8 (244)	5 5/8 (143)	5 5/8 (143)	9 1/4 (234)	9 5/8 (244)	5 5/8 (143)	5 5/8 (143)	23 3/4 (604)	24 3/4 (628)	26 (11.8)	50 (22.7)	140 (63.5)	225 (102.1)	92 (41.7)	141 (64)
8 (200)	23 5/16 (592)	24 9/16 (624)	19 1/8 (486)	20 (508)	11 (282)	11 1/2 (291)	7 (178)	7 (178)	11 (282)	11 1/2 (291)	7 (178)	7 (178)	29 1/8 (739)	29 7/8 (758)	45 (20.4)	81 (36.7)	230 (104.3)	350 (158.8)	152 (68.9)	216 (98)
10 (250)	26 3/8 (670)	28 5/16 (719)	22 3/16 (564)	23 1/2 (597)	12 5/8 (320)	13 1/4 (336)	8 1/2 (216)	8 1/2 (216)	12 5/8 (320)	13 1/4 (336)	8 1/2 (216)	8 1/2 (216)	33 5/8 (853)	34 7/8 (885)	70 (31.8)	124 (56.2)	325 (147.4)	495 (224.5)	221 (100.2)	313 (142)
12 (300)	30 7/16 (773)	32 7/16 (824)	25 3/4 (654)	27 1/8 (689)	14 2/4 (371)	15 1/4 (387)	10 (254)	10 (254)	14 2/4 (371)	15 1/4 (387)	10 (254)	10 (254)	39 1/8 (993)	40 3/8 (1025)	110 (49.9)	185 (83.9)	500 (226.8)	765 (347)	340 (154.2)	485 (220)
14 (350)	33 5/16 (853)	35 5/16 (903)	28 3/8 (720)	29 3/4 (755)	16 (409)	16 3/4 (425)	11 (279)	11 (279)	16 (409)	16 3/4 (425)	11 (279)	11 (279)	43 1/8 (1095)	44 3/8 (1126)	140 (63.5)	250 (113.4)	710 (322.1)	1025 (464.9)	490 (222.3)	665 (301.6)
16 (400)	35 5/8 (905)	37 15/16 (964)	30 7/16 (773)	32 (813)	17 1/8 (434)	17 7/8 (453)	12 (305)	12 (305)	17 1/8 (434)	17 7/8 (453)	12 (305)	12 (305)	46 1/8 (1171)	47 5/8 (1209)	180 (81.6)	295 (133.8)	860 (390.1)	1320 (598.8)	580 (263.1)	820 (372)
18 (450)	39 3/4 (1010)	42 1/16 (1069)	34 (865)	35 5/8 (905)	19 1/8 (485)	19 7/8 (504)	13 1/2 (343)	13 1/2 (343)	19 1/8 (485)	19 7/8 (504)	13 1/2 (343)	13 1/2 (343)	51 5/8 (1310)	53 1/8 (1349)	220 (99.8)	395 (179.2)	1025 (464.9)	1700 (771.1)	725 (328.9)	1060 (480.8)
20 (500)	43 1/4 (1098)	45 7/16 (1154)	37 3/8 (949)	38 7/8 (987)	20 3/4 (528)	21 1/2 (545)	15 (381)	15 (381)	20 3/4 (528)	21 1/2 (545)	15 (381)	15 (381)	59 13/16 (1519)	62 7/8 (1596)	285 (129.3)	505 (229.1)	1350 (612.4)	2250 (1020.6)	990 (449.1)	1450 (657.7)
24 (600)	48 1/16 (1221)	50 3/16 (1275)	41 7/8 (1064)	43 3/8 (1102)	23 1/8 (587)	23 3/4 (602)	17 (432)	17 (432)	23 1/8 (587)	23 3/4 (602)	17 (432)	17 (432)	63 1/8 (1603)	64 3/8 (1634)	430 (195)	790 (358.3)	2100 (952.6)	2340 (1061.4)	1580 (716.7)	2240 (1016.1)

Note: Cover lifting lugs standard on sizes 10 and larger. Lifting lug dimensions are not included above.
Dimensions shown are subject to change. Contact factory for certified prints when required.

SSI Fabricated
DIV. OF STEAM SYSTEMS, INC.

FT1 SERIES†
FABRICATED T-STRAINER
PRESSURE DROP - LIQUIDS
Water Service, Clean Basket, 1/32" - 1/4" Perforated Screen*

(SIZES 2" - 24")



Notes:

1. Pressure drop curves are based on water flow with standard screens. See Screen Correction Factor Chart for correction factors to be used with other fluids and/or screen openings.

* For Gas or Air service, consult Factory

† FT2 and FT3 - For Pressure Drop contact Factory.

Correction Factors for Clogged Screens Consult Factory	**Steam Service Pressure Drop** Consult Factory	**Correction Factors for Other Viscous Liquids and/or Mesh Liners** Consult Factory

FT1 SERIES†
FABRICATED T-STRAINER
OPEN AREA RATIOS
with Standard Perforated Screen

For FT2, FT3 Open Area Ratios please contact SSI.

Size	Perf. Diameter (inches)	Opening %	XH Pipe Inlet Area (in^2)	Gross Screen Area (in^2)	Free Screen Area (in^2)	Open Area Ratio (OAR)
2	1/8	40%	3.36	22	9	2.7
2½	1/8	40%	4.79	25	10	2.1
3	1/8	40%	7.39	40	16	2.2
4	1/8	40%	12.73	58	23	1.8
5	1/8	40%	20.01	82	33	1.6
6	1/8	40%	28.89	105	42	1.5
8	1/8	40%	50.03	167	67	1.3
10	1/8	40%	78.85	235	94	1.2
12	1/8	40%	113.10	330	132	1.2
14	3/16	50%	140.50	420	210	1.5
16	3/16	50%	185.66	510	255	1.4
18	3/16	50%	237.10	640	320	1.3
20	3/16	50%	294.83	780	390	1.3
24	3/16	50%	429.13	1,060	530	1.2

OAR = Free Screen Area / Inlet Area
Free Screen Area = Opening % x Gross Screen Area
Values shown are approximate. Consult factory for exact ratios.

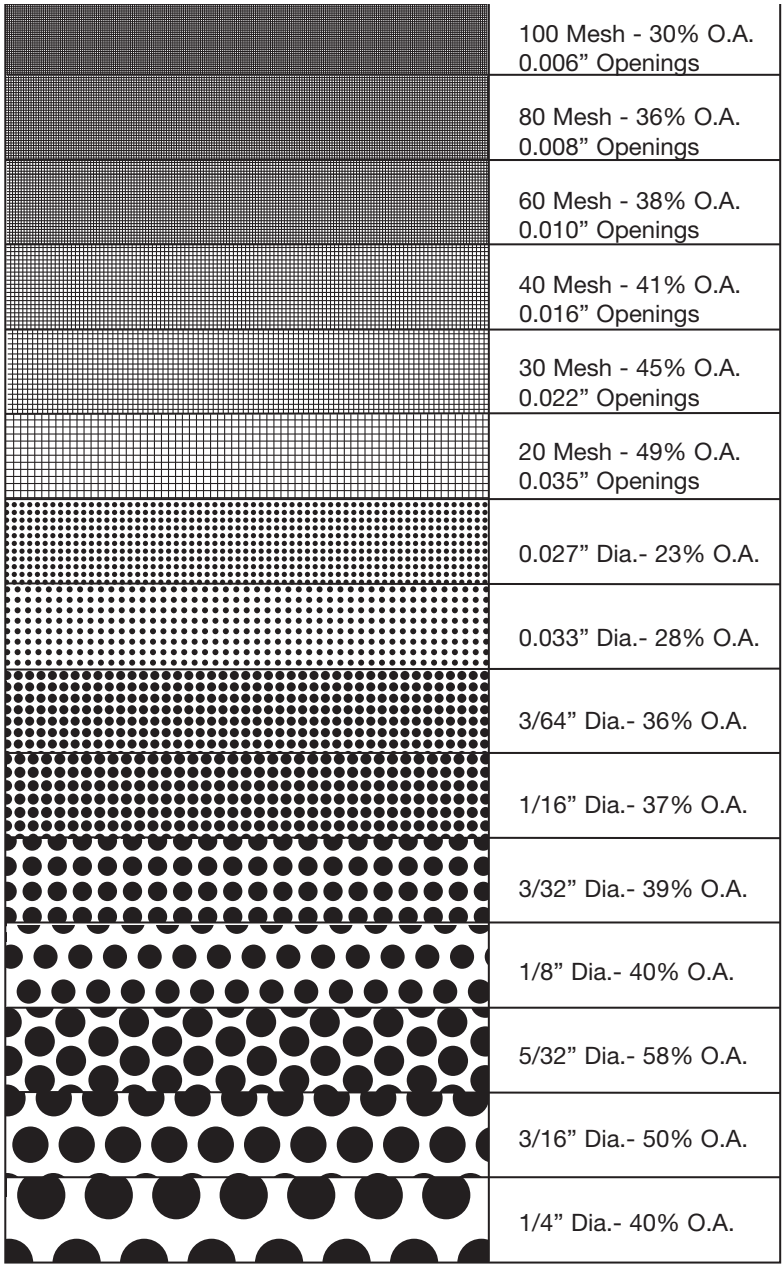
† FT2 and FT3 - For Open Area Ratios contact Factory.

Other Screen Openings
Page <None>

Basket Burst Pressure
Page <None>

T-Strainer Technical Information

SCREEN OPENINGS



FACTORS TO CONSIDER

1 Purpose

If the strainer is being used for protection rather than direct filtration, standard screens will suffice in most applications.

2 Service

With services that require extremely sturdy screens, such as high pressure/temperature applications or services with high viscosities, perforated screens without mesh liners are recommended. If a mesh liner is required to obtain a certain level of filtration, then a trapped perf/mesh/perf combination is recommended.

3 Filtration Level

When choosing a perf. or a mesh/perf. combination, attention should be given to ensure overstraining does not occur. As a general rule, the specified level of filtration should be no smaller than half the size of the particle to be removed. If too fine a filtration is specified, the pressure drop through the strainer will increase very rapidly, possibly causing damage to the screen.

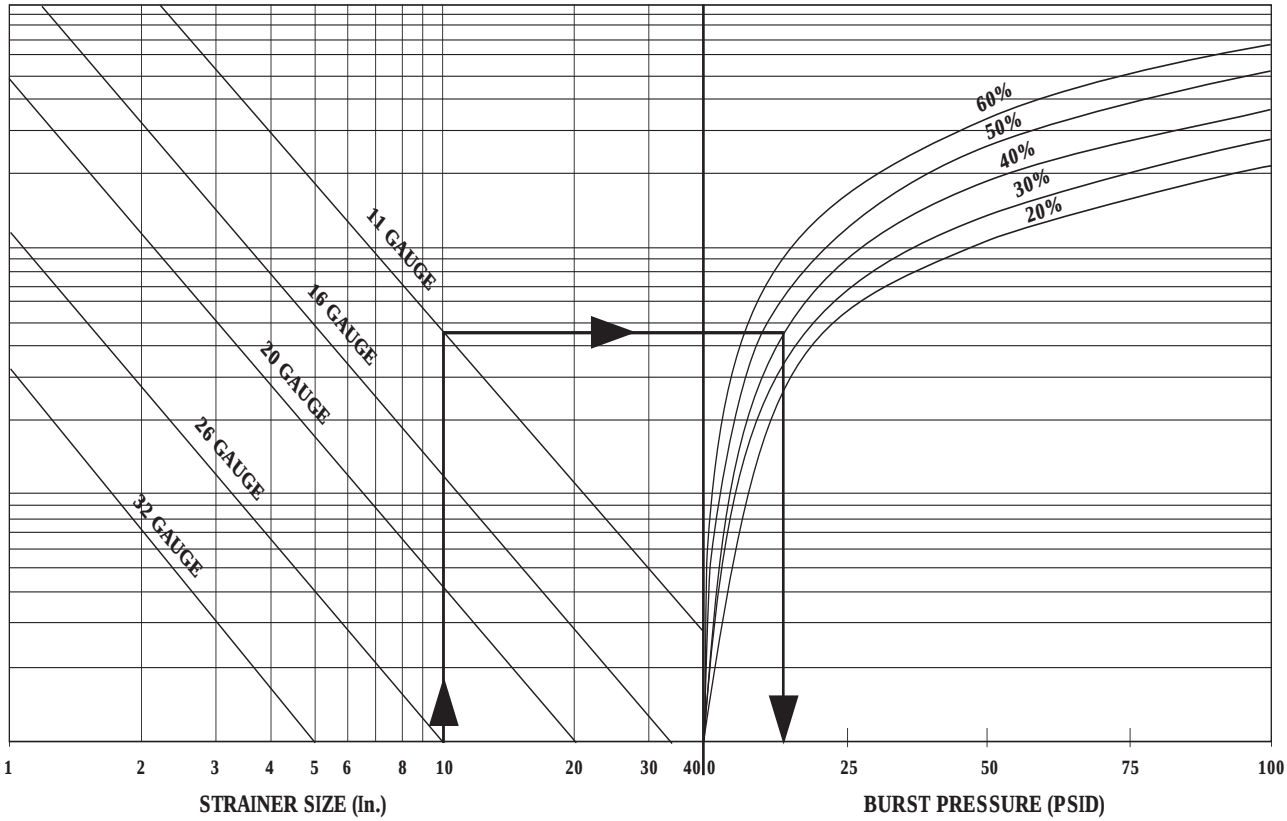
Screen openings other than those shown above are readily available. Various mesh sizes as fine as 5 micron and perforated plate as coarse as 1/2” Dia. are in inventory.

Screens are available in a wide range of materials. Screens of carbon steel, stainless steel (304, 316), alloy 20, monel 400, hastelloy C and titanium grade 2 are in inventory.

Custom manufactured screens are available upon request. Please consult factory.

FT SERIES

SCREEN BURST PRESSURE



Notes:

1. The above chart is to be used for strainers manufactured from perforated plate and is based on the formula:

$$t = d\sqrt{\frac{0.3P}{S}}$$

SOURCE: ASME Section VIII, Div. 1., UG-34.

t = Thickness of perforated plate, in.
d = Basket Diameter, in.
P = Burst Pressure, psi
S = Reduced allowable stress, psi

2. The above chart is based on standard dimensions. Higher burst pressure ratings are available. Please contact factory.
3. The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
4. See Screen Openings Chart for % Open Area's of inventoried perforated plate.

Example:	
Strainer Size:	**10"**
Screen Thickness:	**11 gauge**
Screen Material Open Area:	**40%**

A) Locate Strainer size.
B) Follow vertical line to gauge thickness.
C) Follow horizontal line to required perforation open area.
D) Follow vertical line downward to read burst pressure.
E) Burst pressure equals 13 psid.

FT SERIES
CHECKLIST

Please take the factors listed below into account when selecting a strainer. Kindly photocopy this page and fill out the pertinent information, to your best ability, so that we can recommend a Strainer to suit your specific requirements.

1. Fluid to be strained_____
2. Flow rate_____
3. Density of fluid _____
4. Viscosity of fluid _____
5. Fluid working pressure_____

   Maximum pressure_____
6. Fluid Working Temp._____

   Maximum Temp. _____
7. Preferred material of strainer construction_____
8. Present Pipeline size & material_____
9. Nature of solids to be strained out _____
10. Size of solids to be strained out _____

    Size of mesh or Perf. Req. _____
11. Clearance Limitation Above_____ Below_____

    Left side facing inlet_____ Right side facing inlet_____
12. Maximum pressure drop with clean screen_____
13. Expected cleaning frequency _____
14. Any other information deemed relevant_____

_____

_____

Name _____

Company _____

Address_____

City/Town _____

State_____ Zip Code_____

Telephone (_____) _____

Fax (_____) _____

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SSI Fabricated

FT SERIES

INSTALLATION AND MAINTENANCE INSTRUCTIONS

Strainer Installation Instructions

- Ensure all machined surfaces are free of defects and that the inside of the strainer is free of foreign objects.
- For horizontal and vertical pipelines, the strainer should be installed so that the blow-down drain connection is pointed downward.
- For flanged end strainers, the flange bolting should be tightened gradually in a back and forth clockwise motion. Threaded end strainers should use an appropriate sealant.
- Once installed, increase line pressure gradually and check for leakage around joints.
- If the strainer is supplied with a start-up screen, monitor pressure drop carefully.

Screen Removal Instructions

- Drain piping
- Vent line to relieve pressure.
- Loosen cover and open to access screen.
- Remove, clean and replace screen in original position (Note: In some instances, a high pressure water jet or steam may be required for effective cleaning)
- Inspect cover gasket for damage. If necessary, replace. (Note: If spiral wound gaskets have been used, they must be replaced and can not be used again).
- Tighten cover. The strainer is ready for line start-up.

CAUTION SHOULD BE TAKEN DUE TO POSSIBLE EMISSION OF PROCESS MATERIAL FROM PIPING. ALWAYS ENSURE NO LINE PRESSURE EXISTS WHEN OPENING COVER.

Maintenance Instructions

For maximum efficiency, determine the length of time it takes for the pressure drop to double that in the clean condition. Once the pressure drop reaches an unacceptable value, shut down line and follow the “Screen Removal Instructions” above. A pressure gauge installed before and after the strainer in-line will indicate pressure loss due to clogging and may be used to determine when cleaning is required.

Trouble Shooting Guides and Diagnostic Techniques

- After pressurizing, inspect cover and other joints for leakage. Gasket replacement or cover tightening is necessary if leakage occurs.
- If the required filtration is not taking place, ensure the screen is installed in the correct position, that being flush to the screen seating surfaces.

WARNING: *This product operates in pipelines or with equipment that carries fluids and/or gasses at elevated temperatures and pressures. Caution should be taken to make sure that this equipment is installed correctly and inspected regularly. Caution should also be taken to protect personnel from fluid or gas leakage.*